STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type frame.

BLADES: Stationary blades made from .081" thk. (nominal) extruded

aluminum 6063-T52/T6 alloy. Adjustable Airfoil blades made from .125" thk. (nominal) extruded aluminum 6063-T52/T6

alloy. Blades are approximately 4½" on centers.

LOUVER FACE: Full width sill with head and blades contained within jambs.

Concealed mullion with continuous length stationary blade.

LINKAGE: Extruded aluminum, concealed in the channel out of the

airstream. The pivots, which rotate in Celcon bearings, are .50" dia. Zinc plated machined steel. The pivot is locked to the $\frac{5}{16}$ " dia. aluminum linkage rod by a $\frac{1}{4}$ - 20 set screw with an

epoxy locking patch.

BEARINGS: Celcon bearing material, so there will be no metal to metal

friction.

SHAFTS: .50" dia. aluminum "Pin-Lock" rod.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade and polycarbonate jamb seals. Stainless steel

at jamb required on painted louvers. **SCREEN:** (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₁₆ aluminum mesh, .011" dia.,

-or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

OPTIONS

Finishes - Enamels, Epoxies, etc. Other screens also available.

Actuators - Electric, Pneumatic, Manual, etc.

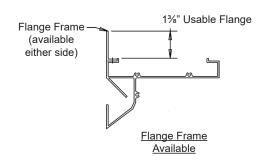
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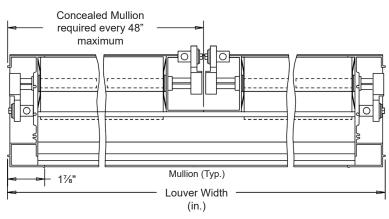
1. ½" nominal deduction will be made to the opening size given.

2. Approximate shipping weight is 5.7 lbs./sq.ft.

LOUVER SIZES

Min Panel	Max Single Panel		
12"W x 19"H	96"W x 72"H		





Louver Height

(in.)

41/2

Not to scale.

* Visible Mullion required every 96" maximum

Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location	,	ONAL 1
		Openir	ng Size	Louver Size		Mullion	Screens		,	<u>Union Made</u>
Arch. / Eng. :						EDR:		ECN:	Joh	:
Contr	actor:									
Project:						Date:		DWN:	DWG	:



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